

## Replacing Rollers/Wheels

**Note: This procedure requires the removal of the sliding sash. For your safety and to prevent potential damage to the door, requires 2 people.**

### 1. Remove the anti-lift strip from the head of the frame

- Slide the door to its fully open position
- Using a sharp edged tool lever the anti-lift strip away from the frame in the corner and then pull it out from the frame
- The trim comes in 2 parts with the split at the meeting point of the sashes
- Slide the door to its closed position and repeat at the other end of the frame

### 2. Remove the 19mm cover strip above the lock keep

- Using a sharp edge tool lever the strip away from the frame and pull out

### 3. Remove the interlock cover trim from the back of the sliding sash

- Using a sharp edge tool lever the strip away from the sash and pull out

### 4. Remove the sliding sash

On larger sashes it may be necessary to de-glaze the sash to make it easier to lift / handle.

- Lower the wheels to their lowest point by using a long pozi screwdriver and turning anti-clockwise. In order to prevent damage to the wheels it is necessary to take the weight off them when adjusting (requires 2 people).
- Slide the door to over so that it can be lifted from both ends.
- Lift the door as far up as possible and off the track.

### 5. Fit the new wheels

- Lift out the sash and place on its side to gain access to the wheels
- Remove the fixing screw in each wheel to remove the wheels
- Replace and fix the new wheels in the original position

### 6. Replace the sliding sash

- Lift the sash up into place as far as possible and then engage the wheels onto the track.

### 7. Adjust the wheels to their original position

### 8. Replace the security strip – but cut back to accommodate the shootbolt keep

### 9. Replace the 19mm cover trim over the lock – but cut back to accommodate the shootbolt keep